

Work Order ID 72804

Monday, August 15, 2011 10:39:14 AM



Page 1

Item ID: D2582

Accept



Setup Start



Revision ID:

Item Name: Step Leg Assembly

Stop



Start Date: 8/15/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 8/17/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/08/15

Tooling:

Date:

Run Start



QC: Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2582

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2582 and

8/15/08/16 (8)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

8/15/08/16

(8)

120

0.00



Identify as per dwg & Stock Location: W/A

Packaging

Memo

0.00

Packaging

11.08.17

(8)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 72804

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Monday, August 15, 2011 10:39:14 AM

Item ID: D2582

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Leg Assembly

Start Date: 8/15/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 8/17/2011 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/11/15 [Signature]
11-11-14

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Picklist Print

Monday, August 15, 2011 10:39:11 AM

Page 1

Work Order ID: 72804

Parent Item: D2582

Parent Item Name: Step Leg Assembly





Start Date: 8/15/2011

Required Date: 8/17/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM
 IPP Rev:G Added part # to Sub 06-08-10 JLM
 IPP Rev H New pick list 08.01.11 EC verified by: DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| D2278  Step Leg | | Manufactured | No | | | 100 | Each | 3.0000 | 2 | 16 | | 8/11/08/16 | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | |
| | | | | GA | | | 3 | | | | | | |
| | | | | | 71388 | | 3 | | | | | | |
| D2279  Step Spacer | | Manufactured | No | | | 100 | Each | 8.0000 | 1 | 8 | | 8/11/08/16 | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | |
| | | | | GA | | | 8 | | | | | | |
| | | | | | 69289 | | 8 | | | | | | |
| D2322  Step Spacer | | Manufactured | No | | | 100 | Each | 10.0000 | 1 | 8 | | 8/11/08/16 | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | |
| | | | | GA | | | 10 | | | | | | |
| | | | | | 67611 | | 4 | | | | | | |
| | | | | | 71389 | | 6 | | | | | | |
| D3720-1  Step Spacer | | Manufactured | No | | | 100 | Each | 1.0000 | 1 | 8 | | 8/11/08/16 | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | |
| | | | | GA | | | 1 | | | | | | |
| | | | | | 71588 | | 1 | | | | | | |

B 72801 (14x)

~~B 72800~~ (4x)

B 72805 (7x)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Monday, August 15, 2011 10:39:11 AM

Page 2

Work Order ID: 72804

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 8/15/2011

Required Date: 8/17/2011

Start Qty: 8.00

Required Qty: 8.00

*

D3720-2

Manufactured No

100

Each

4.0000

1

8



Step Spacer



8/15/08/16

372806
(4x)

Location

Loc Qty

Loc Code

GA

4

71589

4

*

MS20470AD4-4

Purchased

No

100

Each

280.0000

22

176



Rivet, Universal Head



8/15/08/16

111864
(4x)

Location

Loc Qty

Loc Code

ST139

78

117423

78

ST319

202

116188

136

116391

66

MS20470AD4-5

Purchased

No

100

Each

3,163.000

4

32



Rivet, Universal Head



8/15/08/16

32

Location

Loc Qty

Loc Code

ST319

3163

116893

195

118405

2968

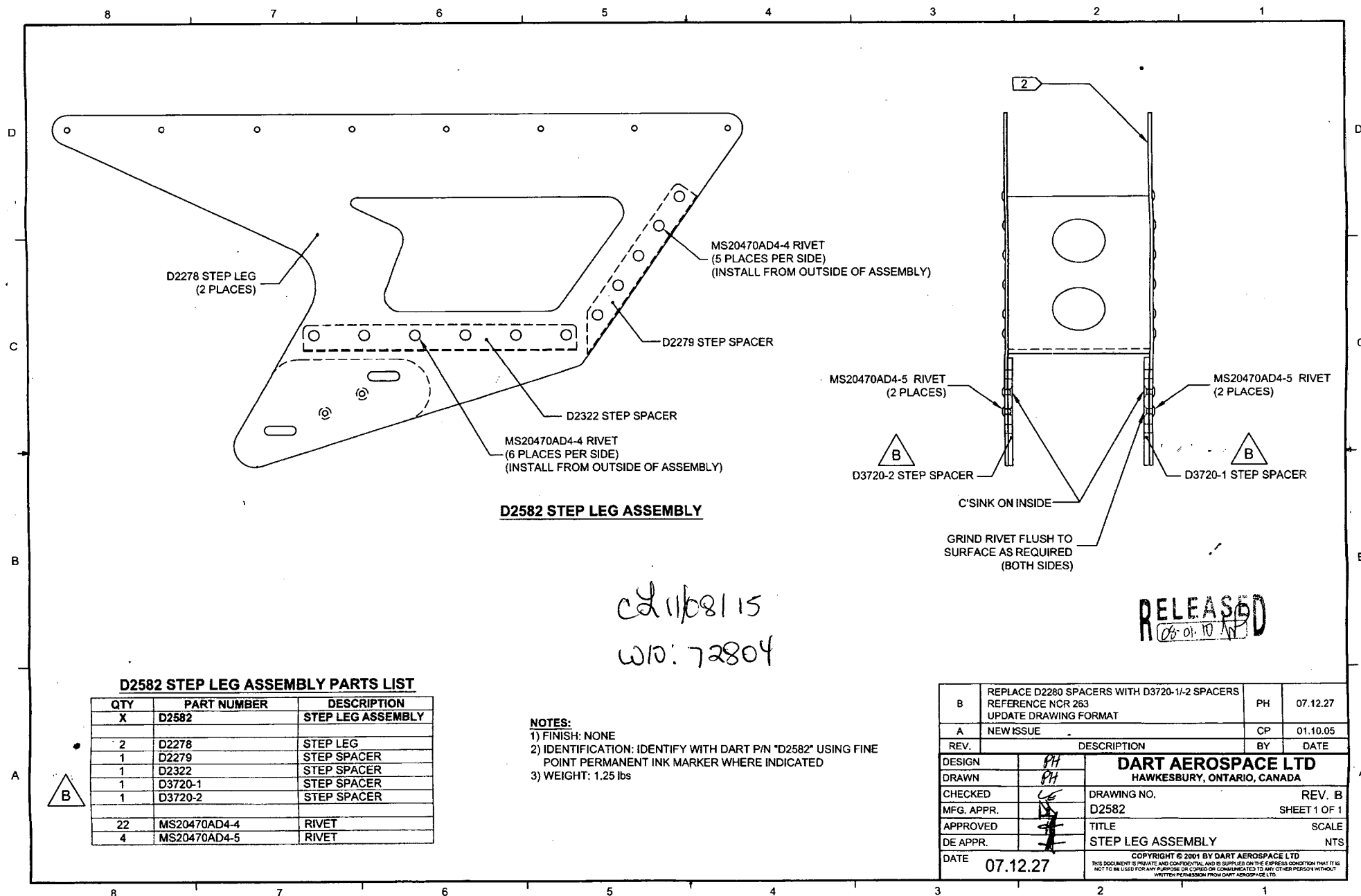
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NOTE: Date & initial all entries



D2582 STEP LEG ASSEMBLY

D2582 STEP LEG ASSEMBLY PARTS LIST

| QTY | PART NUMBER | DESCRIPTION |
|-----|--------------|-------------------|
| X | D2582 | STEP LEG ASSEMBLY |
| 2 | D2278 | STEP LEG |
| 1 | D2279 | STEP SPACER |
| 1 | D2322 | STEP SPACER |
| 1 | D3720-1 | STEP SPACER |
| 1 | D3720-2 | STEP SPACER |
| 22 | MS20470AD4-4 | RIVET |
| 4 | MS20470AD4-5 | RIVET |

NOTES:

- 1) FINISH: NONE
- 2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
- 3) WEIGHT: 1.25 lbs

| B | REPLACE D2280 SPACERS WITH D3720-1/2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT | PH | 07.12.27 |
|------------|--|----|----------|
| A | NEW ISSUE | CP | 01.10.05 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | PH | | |
| DRAWN | PH | | |
| CHECKED | CE | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 07.12.27 | | |

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. B
D2582 SHEET 1 OF 1
TITLE SCALE
STEP LEG ASSEMBLY NTS

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